



HENG
ENTERPRISE CORPORATION LIMITED
CHAO



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Product and specifications are subject to change without notice.



HENG CHAO ENTERPRISE CO., LTD.

We Are Far Beyond The Status Quo OEM Company

With over 30 years of drum, percussion and hardware design and manufacturing experience we are confident that we can help you develop whatever ideas you may have and make them a reality.

We are not just another manufacturer concerned only with our own success, we believe in creating strong lasting partnerships that are mutually beneficial to all. We are very selective with the partners we work with to insure that we can give anyone we bring on the full attention necessary to help to bring their world class quality drum products to the market. We also have the experience of time to help our partners to make correct decisions that will benefit you and save you the time and expense of working with other companies who are trying to figure out the OEM business at your expense.

We use the highest standard parts and procedures to insure your products will be the best they can be. We have the ability to manufacture, in-house, 100% of the core product components and 75% of the drum kit hardware. This guarantees that we will always achieve the quality and consistency that you and your customers rely on. Our ability to procure the highest quality and vast array of wood types, metal components and parts will allow you to design and sell your products without any hesitations. All in all, we believe that having Heng Chao as your partner will give you the tools and confidence to achieve your greatest potential for success.

There are many drum and percussion OEM companies in the vast sea of manufacturing, but there is only one Heng Chao.

President

Huang Shu-Gao



1

Raw Materials

Long-term relationships with suppliers help Heng Chao guarantee a reliable supply and wide selection of quality veneers. Choose from conventional materials such as birch, maple, basswood and poplar, exotic hardwoods like African Mahogany, or our exclusive MESAWA timber.



2

Shell Construction

Heng Chao helps clients customize drum sound and appearance by matching different veneers, varying ply thickness and applying different joining techniques. Extensive appearance in shell formation and bonding methods provides clients with an unlimited number of options.



3

Finish

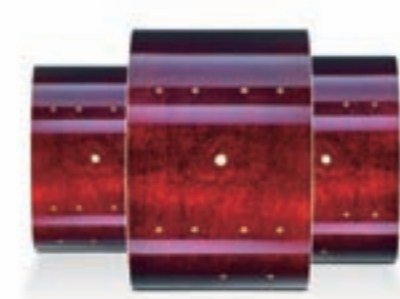
Heng Chao provides an extensive and growing range of lacquer, polyurethane coatings and PET plastic wraps. Lacquered drums are UV-cured in a state-of-the-art clean room to ensure against impurities and defects, and polyurethane coated shells are 'air-dried' for a full week. Custom colors and finishes and other custom artwork are also available.



4

Bearing Edge

In order to help further differentiate each client's final product, Heng Chao provides, as standard service, the production of a custom bearing-edge cutting-die for each product series. Sound quality and consistency are further ensured through routine die maintenance and replacement.



5

Assembly

Work areas and tools are specially-designed to maximize efficiency and reduce mistakes, while detailed production checklists help spot even the smallest of defects. Heng Chao's assembly-line process not only increases speed and efficiency, but also benefits quality control.



6

Packaging

Heng Chao's advanced packaging system minimizes both cost and potential for damage during shipment by calculating the most effective use of space and designing impact foam inserts for secure fits. Heng Chao can also ship direct-to-retail (drop ship) in single-box sets available in black and white or four-color (CMYK) printing.



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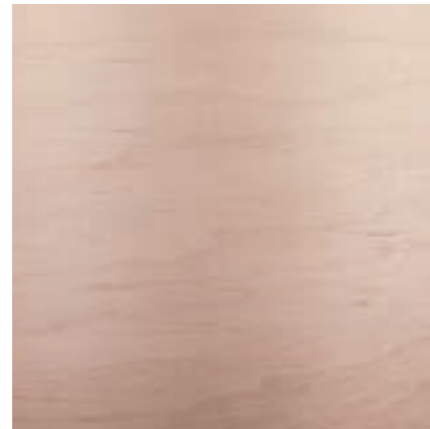
Wood Selection

The standard wood selection in stock is African Bubinga, American Maple, American Birch, American Walnut, ASH, Basswood and Mesawa Hardwood.

American Birch



American Maple



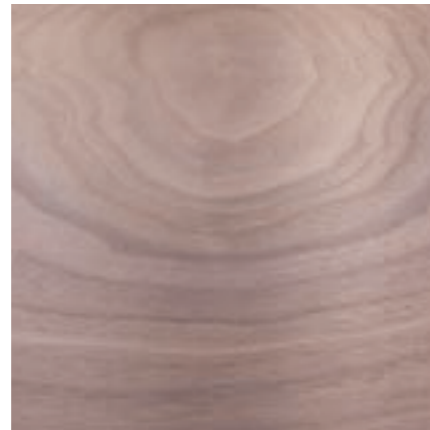
African Bubinga



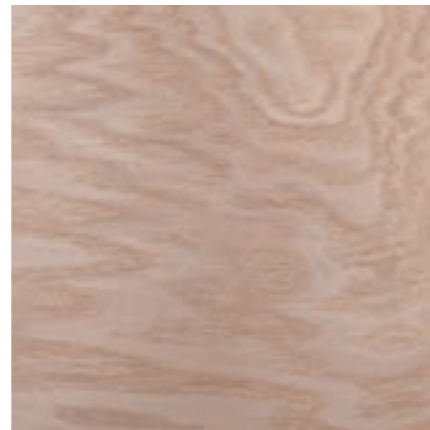
Basswood



American Walnut



ASH



②

Shell Construction

The standard shell configuration in house is 7ply, 5.4mm for African Bubinga, American Walnut, American Maple and American Birch, 6ply, 6.9mm for Basswood and Mesawa Hardwood.

Reinforcement ring can be added to the shells. Our standard reinforcement ring is 4ply, 3.2mm Maple ring. On all wood drums we use precise machine sanding in order to obtain a consistent and smooth texture of the shells.



③

Bearing Edge

Each bearing edge is cut by our precise mold cutter to ensure accuracy. We then finish the edges with fine sanding to ensure consistency and proper head seating. Our standard bearing edge is a 45 degree edge for 4:6 or 5:5. Custom bearing edges cut to customer specifications are also available upon request (may require the customer to pay a tooling fee if not standard.)

④

Spec. Availability

The standard diameter available is 8", 10", 12", 13", 14", 16", 18", 20", 22", 24", 26", 28".

⑤

Shell Type

The standard shell types we carry in house are as follows.

- Plywood Shell
- Staved Shell
- Acrylic Shell
- Metal snare shell

Drum Parts



Heng Chao has accumulated and well established its own operation process and facilities. We carry the high quality check on all the product components in house. We also work hand-in-hand with our closet customers to develop product unique to the marketplace.

Drum Lugs



TT/FT use BD use SD use

LSZSLG / S Lug

Gasket Available



TT/FT use BD use SD use

LSZDLG / D Lug

Gasket Available



BD use TT/FT/SD use

LSZMID / Mini D Lug

Gasket Available



NEW

LSZGLG / G Lug

Gasket Available



TT/FT/SD use BD use

LSZKLG / Mini K Lug

Gasket Available



LSZLR / Tube Lug

Gasket Available



TT/FT use BD use SD use

LSZHLG / H Lug



TT/FT use BD use SD use

LSZALG / A Lug



LSZCLG / C Lug

Bass Drum Brackets



BBD6406

6406 Bass Drum Bracket
Gasket Available



BBD6405

6405 Bass Drum Bracket
Gasket Available



BBD6404

6404 Bass Drum Bracket
Gasket Available



BBD6407

Bass Drum Bracket



BBD6201

6201 Bass Drum Bracket

Bass Drum Spur



BDS7206

7206 Bass Drum Spur
Gasket Available

BDS7203

7203 Bass Drum Spur
Gasket Available

BDSZ01

DZ-01 Bass Drum Spur
Gasket Available

BDSZ02

DZ-02 Bass Drum Spur
Gasket Available

BDS710B

7100 Bass Drum Spur

Claw Hook



CHS0008

DZ Claw Hook
Gasket Available



CHS0001

Y01 Claw Hook
Gasket Available



CHS0003

1.2 MM Claw Hook



CHS0012

V01 Claw Hook

TOM HOLDER & STANDS

Tom Holder



THS2290



THS6201

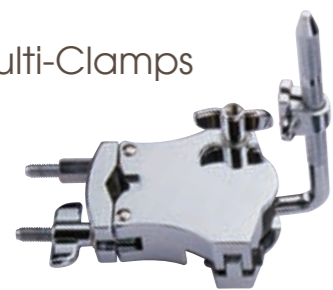


THS6406



THS6404

Multi-Clamps



H2290
Multi Clamp



H3102
Multi Clamp



H3101
Multi Clamp

Tom/Floor Tom Bracket



BTTDZ01
DZ-01 Tom/Floor Tom Bracket
Gasket Available



BTTDZ02
DZ-02 Tom/Floor Tom Bracket
Gasket Available



BTT3403
3403 Tom/Floor Tom Bracket
Gasket Available



BTT6404
6404 Tom Bracket
Gasket Available



BTT6407
6407 Tom Bracket



BTT6201
6201 Tom Bracket



BTTV-01
V-01 Floor Tom Bracket



BTTC-01
C-01 Floor Tom Bracket

Drum Support System ISO Mount System

RCB-4 ISO Mount (w/4 ears)
Available Size 8"-16"



3403 Plate



3408 Plate

RLB ISO Mount (W/4 ears)
Available Size 8"-16"



DZ02 Plate

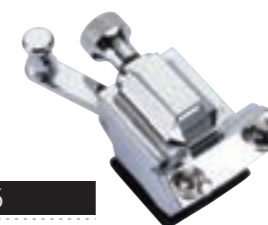
RFB Drum Support System Available Size 14"/16"/18"



Snare Strainers



SSZA-01
A01 Snare Strainer
Gasket Available



SSZH-05
H05 Snare Strainer
Gasket Available



SSZH-01
H01 Snare Strainer



SSZH-04
H04 Snare Strainer



BE-01
BE-01 Butt-end
Gasket Available



BE-02
BE-02 Butt-end

Floor Tom Legs

FTL105540
ø10.5*540mm floor tom leg



FTL95540
ø9.5*540mm floor tom leg



Snare Wires

Steel Snare Wires

Model No.	Product
SOS1442	14" Steel Wire with 42 Strands
SOS1420	14" Steel Wire with 20 Strands
SOS1320	13" Steel Wire with 20 Strands
SOS1220	12" Steel Wire with 20 Strands
SOS1016	10" Steel Wire with 16 Strands

Brass Snare Wires

Model No.	Product
SOB1420	14" Brass Wire with 20 Strands
SOB1320	13" Brass Wire with 20 Strands
SOB1220	12" Brass Wire with 20 Strands
SOB1016	10" Brass Wire with 16 Strands

Tension Rods & Washers



Metal Washer



Black Nylon Washer



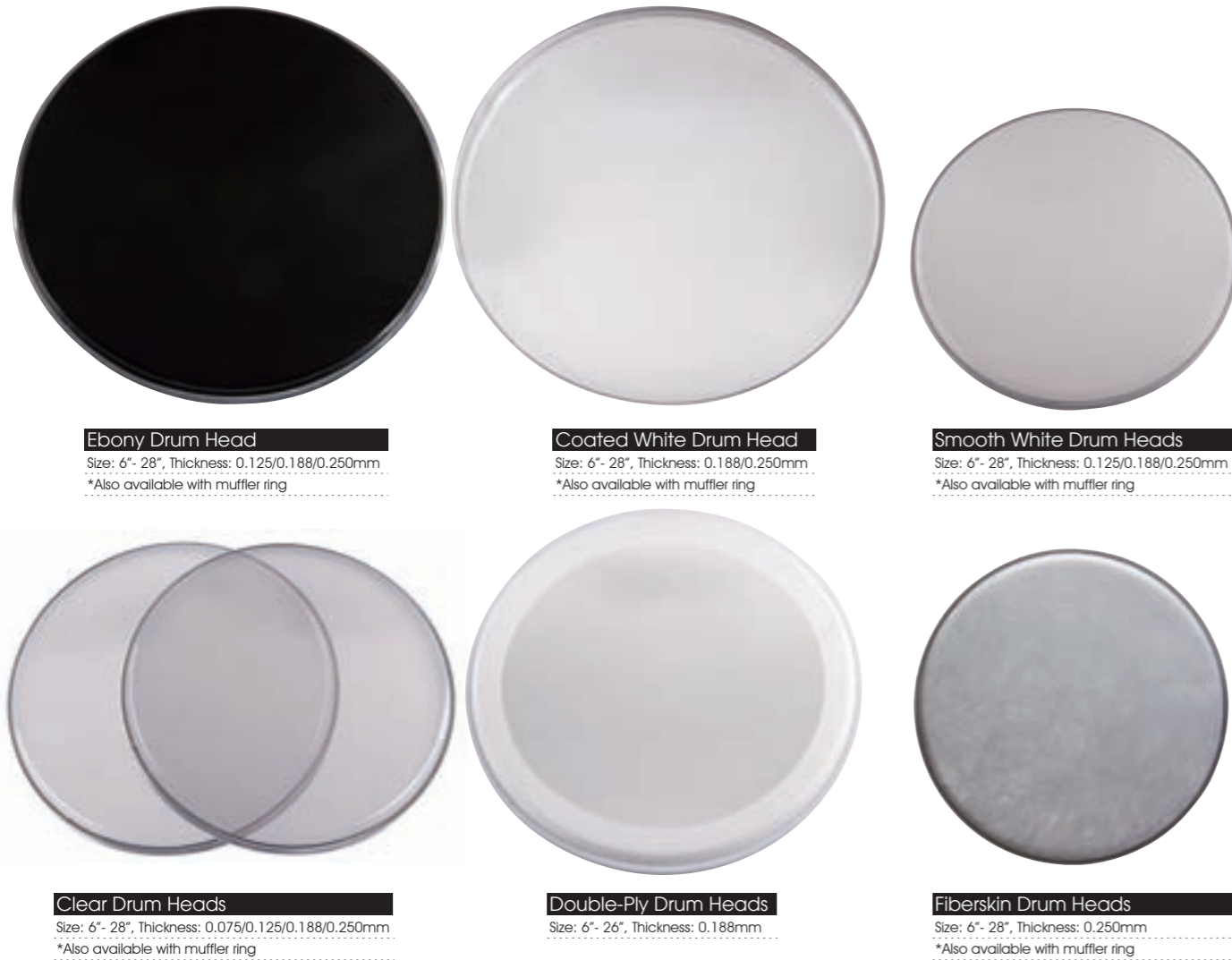
White Nylon Washer

Model No.	Name
STR105	7/32*105mm tension rod
STR095	7/32*95mm tension rod
STR052	7/32*52mm tension rod
STR042	7/32*42mm tension rod
STR035	7/32*35mm tension rod



Drum Heads

There are many key elements in creating drums with superior tone and the "Drum Head" is one of the keys. By understanding what is important in generating a perfect sound, Heng Chao has made a series of investments in the development of the drum head manufacturing techniques. The Drum Heads are made with a specially chosen film called "toray" which delivers outstanding tones and durability. The range includes: Clear, Coated White, Smooth White, Ebony and Fiberskin.



Ebony Drum Head
Size: 6"- 28", Thickness: 0.125/0.188/0.250mm
*Also available with muffler ring

Coated White Drum Head
Size: 6"- 28", Thickness: 0.188/0.250mm
*Also available with muffler ring

Smooth White Drum Heads
Size: 6"- 28", Thickness: 0.125/0.188/0.250mm
*Also available with muffler ring

Clear Drum Heads
Size: 6"- 28", Thickness: 0.075/0.125/0.188/0.250mm
*Also available with muffler ring

Double-Ply Drum Heads
Size: 6"- 26", Thickness: 0.188mm

Fiberskin Drum Heads
Size: 6"- 28", Thickness: 0.250mm
*Also available with muffler ring



Bass Drum Maple Wooden Hoop Bass Drum Steel Hoop

Drum Hoops

Bass Drum Maple Hoop
Heng Chao bass drum hoop is constructed with 10plys – 8mm or 10mm superior selected American Maple wood and sizes are available from 14"-36".

Bass Drum Steel Hoop
Heng Chao bass drum steel hoop features black lacquered finish – single ply or double ply, and sizes are available from 16"-22".

STEEL DRUM Hoops

Our steel drum hoops are precisely formed from heavy duty, triple-flanged steel with thirteen in-house, hand polishing processes to deliver the best quality, and available in 2 different thickness – 1.6mm and 2.3mm.



1.6 Triple Flange Steel Hoops
Size: 8"- 18"
Snare side available in 10", 12", 13", 14"

2.3 Triple Flange Steel Hoops
Size: 8"- 18"
Snare side available in 10", 12", 13", 14"

2.3 Invert Style Steel Hoops
Size: 8"- 18"
Snare side available in 12", 13", 14"

Drum Hoops



Zinc Die Casting Hoop

Item No	Size	Holes
AA1410BA	14"	10
AA1410SA	14"	10 (snare side)
AA1308BA	13"	8
AA1308SA	13"	8 (snare side)

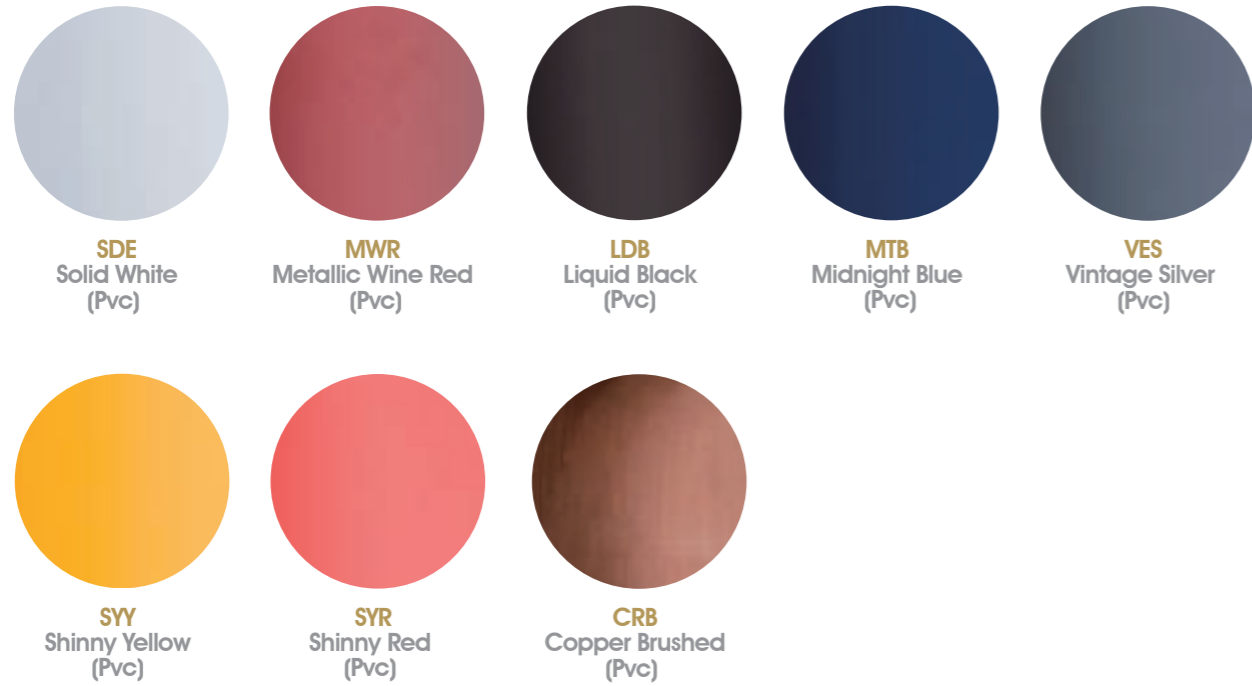
Wooden Hoop
Size are available from 12", 13" 14"

Color Finish

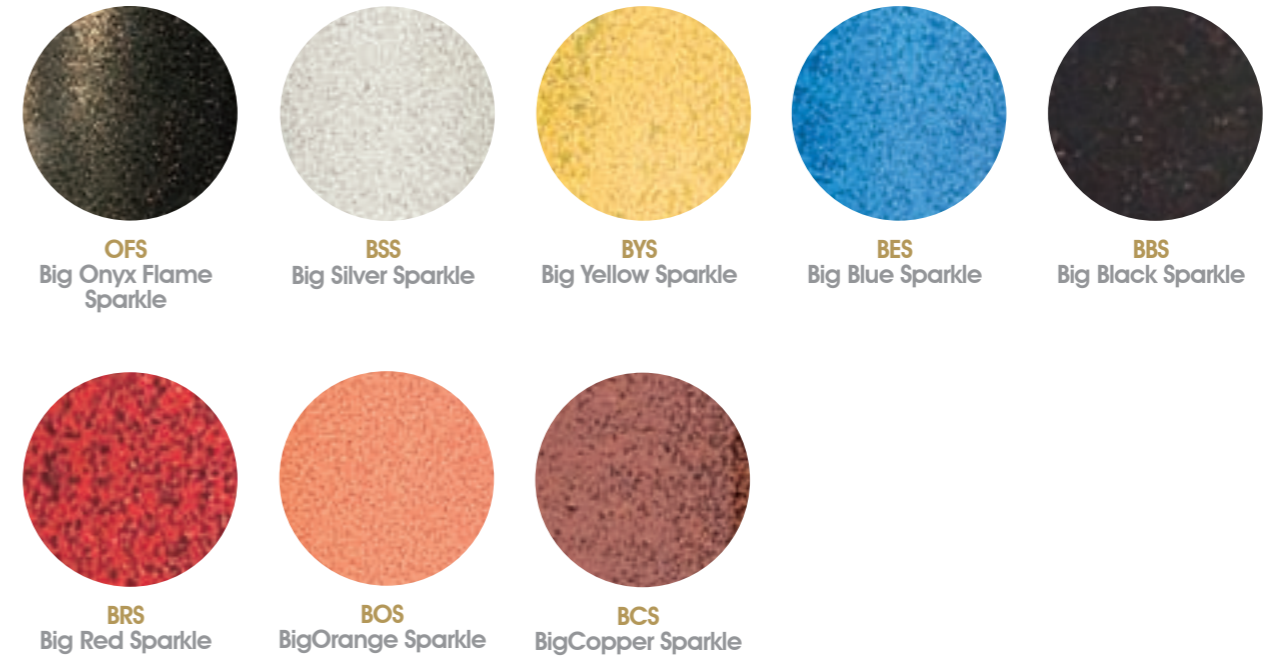


Our unique production investment is the investment of the fully automated UV lacquering system. This innovation not only enhances the production process but also enriches the diverse color finish selection. There are standard color finishes we carry in house for customer's immediate choice. Custom finishes are available with the minimum order quantity commitment.

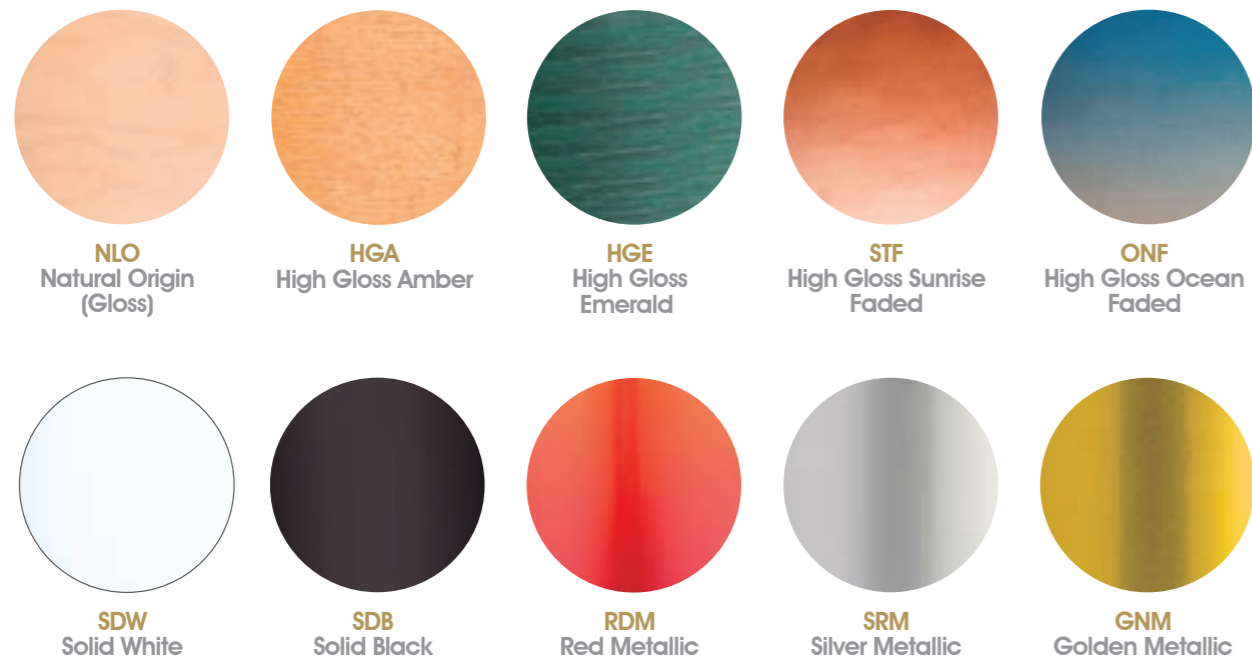
Wrapped Finish



Sparkle Lacquer Finish



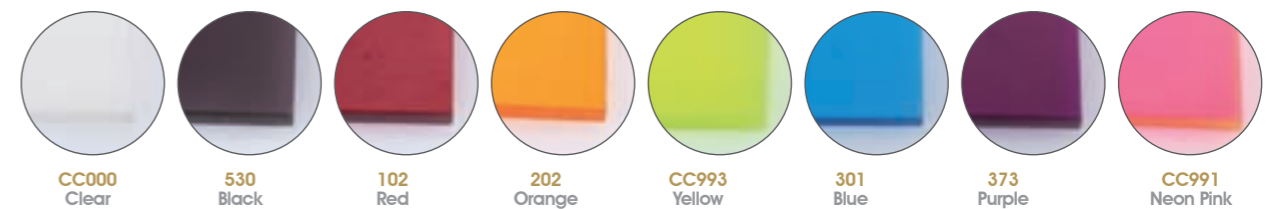
High Gloss Lacquer Finish



Custom Finish



Acrylic Finish



GC-3100

STAND SPEC
 Extra wide double braced tripod footprint
 1" tubing
 Fast Hi-Hat spring adjustment
 Disappearing boom arm
 Mating memory lock.
 New whirled angle joint system



GC-2110S

STAND SPEC.
 Single braced tripod footprint.
 7/8" tubing.
 Low profile, shorter main tubing for easy packaging.
 Disappearing boom arm.
 Mating memory locks.



GC-3000

STAND SPEC
 Double braced tripod footprint
 1" tubing
 Disappearing boom arm
 Mating memory lock.
 New whirled angle joint system

PEDAL SPEC
 Single chain
 Fully adjustable spring tension
 Radius rod
 Hard felt beater



GC-1000

STAND SPEC
 Double braced tripod footprint
 6/8" tubing
 Disappearing boom arm

PEDAL SPEC
 Single chain
 Adjustable spring tension
 Radius rod
 Hard felt beater



Pedals

The key features that you will find in Heng Chao's drum pedal range is it's smoothness, effectiveness and ultra sensitive response with just the right amount of adjustability. Nothing is better than an excellent feel of effortless playing.



PD5010	
Drive	Single
Hoop clamp	Floating
Spring tension	Yes
Beater	Dual Sided
Floor Spike	Yes
Stabilizing System	Plate/radius rods

Optional Pedal Beater



PD4010	
Drive	Double
Hoop Clamp	Floating
Spring Tension	Yes
Beater	Trio Sided
Floor Spike	Retraceable
Stabilizing System	Plate



PD3010	
Drive	Single
Hoop Clamp	Floating
Spring Tension	Yes
Beater	Hard Felt
Floor Spike	Yes
Stabilizing System	Radius rods

Hi-hat Stands



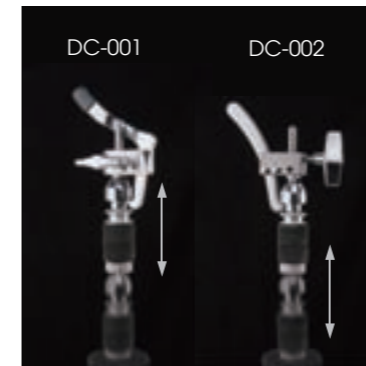
From light-duty construction to heavy-duty construction, Heng Chao offers a wide variety of variations and adjustments to easily customize and fit the drummer's playing style.

Hi-Hat Clutch



Option Hi-Hat Drop Clutch

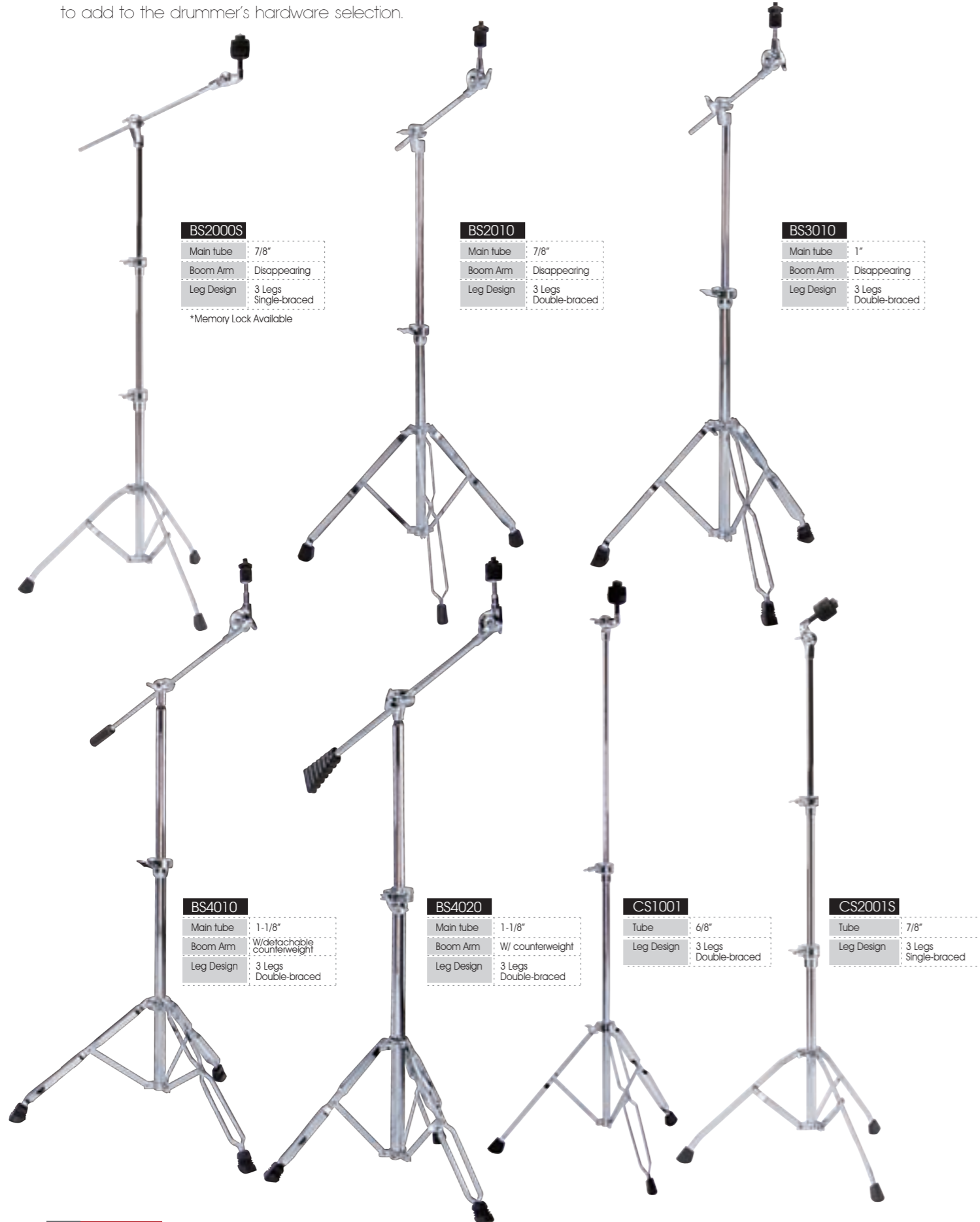
The drop clutch mechanism releases the hi-hat with a tap by drumstick and goes back to normal operation by depressing the foot pedal.



HI-HAT SPECIFICATION LIST					
Model No.	HS5020	HS3010	HS3011	HS3012	HS2010
Tube	1-1/8"	1"	1"	1"	7/8"
Cymbal Angle Adjustmen	Yes	Yes	Yes	Yes	Yes
Footboard Angel Adjustment	No	Yes	Yes	No	No
Footboard Height Adjustment	Yes	Yes	Yes	Yes	No
Spring Tension Adjustment	Yes	Yes (Wheel adjust)	Yes (Wheel adjust)	Yes	Yes
Floor Spike	Yes	Yes	Yes	Yes	Yes
Stabilizing System	Radius rods	Board	Radius rods	Radius rods	Radius rods
Swiveling Legs	No	Yes	Yes	No	No
Leg Design	3 Legs Double-braced	2 Legs Double-braced	3 Legs Double-braced	3 Legs Double-braced	3 Legs Double-braced

Cymbal & Boom Stands

Weight balancing, tilt positioning, height and the stability are the highlights of the cymbal stand and boom stand range. Not only for the function point but for the price wise, it is a great choice to add to the drummer's hardware selection.



Snare Stands

Heng Chao Group's Snare stands are available with a wide range of options and features. From light-duty construction to heavy-duty construction, all Snare stands have been designed with extra stability and reliability letting the player concentrate under demanding playing conditions.



Tom Holder Stands



Drum Thrones

Heng Chao's Drum Thrones have been constructed from premium materials to ensure durability and comfort during extended playing. There is a large selection of seat types, which all have adjustable height positions.



DT5010	
Main Tube	1-1/2"
Seat Mount	Saddle shape with back
Height Adjustment	53cm-70cm
Leg Design	4 Legs Double-braced



DT5020	
Main Tube	1-1/2"
Seat Mount	35cm round shape with back
Height Adjustment	53cm-70cm
Leg Design	4 Legs Double-braced



DT4020	
Main Tube	1-1/2"
Seat Mount	35cm round shape
Height Adjustment	48cm-65cm
Leg Design	3 Legs Double-braced



DT4021	
Main Tube	1-1/2"
Seat Mount	Saddle shape
Height Adjustment	48cm-65cm
Leg Design	3 Legs Double-braced



DT4010	
Main Tube	1-1/2"
Seat Mount	33cm round shape
Height Adjustment	48cm-65cm
Leg Design	4 Legs Double-braced



DT3001	
Main Tube	1"
Seat Mount	26cm round shape
Height Adjustment	48cm-60cm
Leg Design	3 Legs Double-braced



DT3000s	
Main Tube	1"
Seat Mount	31cm round shape
Height Adjustment	48cm-65cm
Leg Design	3 Legs single-braced



DT1010	
Main Tube	1-1/8"
Seat Mount	29cm round shape
Height Adjustment	55cm-65cm
Leg Design	2 Legs Double-braced

Practice Series

The Practice Pad Kits



P408-1 Practice Pad Kits



P408-3 Practice Pad Kits

*Drum throne included



PS1455 Practice Snare Kit

- 14"x5.5" steel snare drum
- Heavy duty snare stand
- PDS14 Practice Pad
- Free pair of wooden drum sticks included

The Practice Pad

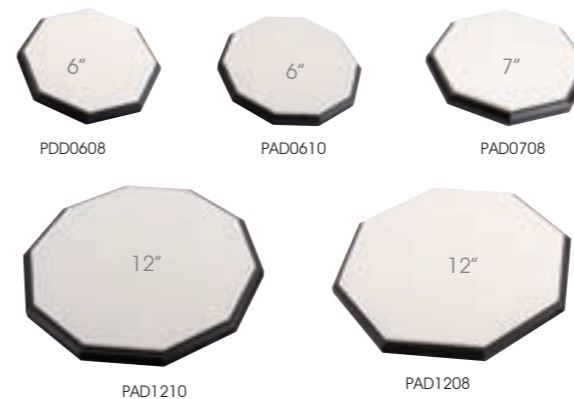


Hi-Hat
1.4"
PDH14

18"-20"
PDC1820

14"-16"
PDC1416

Cymbal Training Pads



6"
PDD0608

6"
PAD0610

7"
PAD0708

12"
PAD1210

12"
PAD1208

Practice Pads



14"
PDD14

12"
PDD12

13"
PDD13

16"
PDS14

16"
PDD10BD

16"
PDD16

Drum Training Pads

The full range of the metal snare drums are designed to provide the drummer with a selection of alternative sounds and sizes. Each of these Metal Snares gives a unique and distinctive sound for the drummer's individual drumming voice.



MSS-1455N	
Size	14"x5.5"
Shell	1.0mm Steel Shell
Finish	Hammered, copper, nickel plated finish
Hoops	2.3mm steel
Lugs	LSZLR51
Rods	10
Strainer	A01
Snare	20-strand



MSS-1455Z	
Size	14"x5.5"
Shell	1.0mm Steel Shell
Finish	Hammered, bronze nickel plated finish
Hoops	2.3mm steel
Lugs	LSZLR51
Rods	10
Strainer	A01
Snare	20-strand



MSS-1265N	
Size	12"x6.5"
Shell	1.0mm Steel Shell
Finish	Hammered, black nickel plated finish
Hoops	2.3mm steel
Lugs	LSZLB51
Rods	6
Strainer	H01
Snare	20-strand



MSS-1455B	
Size	14"x5.5"
Shell	1.0mm Steel Shell
Finish	Black nickel finish
Hoops	2.3mm steel
Lugs	LSZLR51
Rods	10
Strainer	H02
Snare	20-strand



MSC-1455	
Size	14"x5.5"
Shell	1.0mm Copper Shell
Finish	Hammered finish
Hoops	Zinc Die cast
Lugs	LSZLB51
Rods	10
Strainer	A01
Snare	20-strand



MSB-1455PB	
Size	14"x5.5"
Shell	1.0mm Phosphor Bronze Shell
Finish	Hammered, beaded finish
Hoops	Zinc Die cast
Lugs	LSZLB51
Rods	10
Strainer	H02
Snare	20-strand



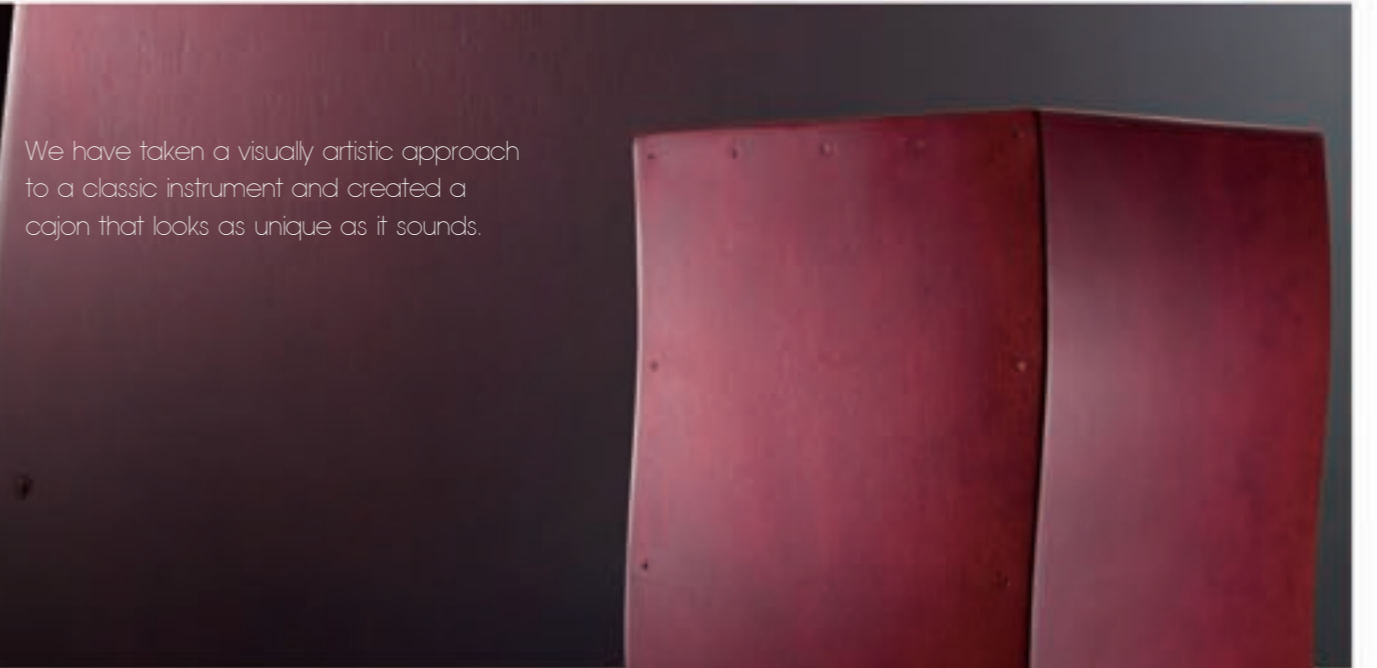
MSB-1465	
Size	14"x6.5"
Shell	1.0mm Brass Shell
Finish	Shiny finish
Hoops	Die Cast Hoop
Lugs	LSZMID
Rods	10
Strainer	A01
Snare	20-strand



MSS-1340	
Size	13"x4"
Shell	1.0mm Steel Shell
Finish	Shiny finish
Hoops	2.3mm steel
Lugs	LSZLB34
Rods	6
Strainer	A01
Snare	20-strand

Tambourine

Cajon



We have taken a visually artistic approach to a classic instrument and created a cajon that looks as unique as it sounds.



GT-01
Available in black, red, white, blue and yellow colors



GT-02
Available in black, red, white, blue and yellow colors



GT-03
Available in black, red, white, blue and yellow colors



GT-04
Available in black, red, blue, white and yellow colors



GT-08
Available in black, red, blue, silver and champagne gold colors



CS-01
Wood: Birch
Color: Black and Red Finish Available
Size: 480mm x 300mm x 300mm



CY-01
Wood: Birch
Color: Black and Red Finish Available
Size: 480mm x 300mm x 300mm

*Customer logos are available for a one time set up free.